



- ⑤ To be welded to embedded plate or steel structure
- ④ To be cut during erection
- ③ Marking plate see dwg. 30086090
Bracket for marking plate, see dwg. 20013153
- ② Flange to be tack welded in workshop
- ① Manhole see dwg. 2.200844.

Markings to be painted on the individual parts with a weather-resistant white paint. Markings to be noted in each individual packing list.
Example: -01

Bill of Quantities, Netto list / See FLS Instruction 7.000001					
Scale:	Drawn:	Appr.:	Appr. Date:	Zone/Descr.:	
1:50	DMJU	KJOE	12-Jul-13	⊗ Pattern no.:	embossed/countersunk
2100.1	1/4x3.2	Steel tube	22 m	XXX	68
2100.3	4x2.6	Steel tube	13 m	XXX	21
5130.25		Steel plate	5.06 m ²	1100	993
5130.6		Steel plate	135 m ²	1100	6376
5130.8		Steel plate	18.3 m ²	1100	1147
5210.180		IPE Beam	7.56 m	1100	142
5530.100x6		Flat bar	13 m	1100	61
5530.150x15		Flat bar	27.9 m	1100	494
5530.60x10		Flat bar	6.48 m	1100	31
Purchase Code	Description	Quantity	Mat.	Weight(kg)	

Erector's note:
Normal erection operations include the correction of minor misfits by moderate amounts of straightening, shimming, reaming, chipping, cutting or grinding and the drawing of elements into line through the use of drift pins. Misfits which cannot be corrected by the foregoing means or which require major changes in equipment configuration are to be reported immediately to the supplier by the erector, to enable the supplier either to correct the misfit or to approve the most efficient and economic method of correction to be implemented.

Mat.: 1100	Weight: 9333	Welds: ISO-E	ISO-E
Unless otherwise specified, adhere to General Workshop Instructions No. 520530.			
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FLSMIDTH			No. 10332058 Ver.: 1.0